



Block Heater Bumper Plug Installation Instructions

'03-'09 Dodge Cummins Diesel

STEP 1: Locate and remove either the stock heater cord or the protective plastic cap from the stock engine block heater. The block heater is located just behind the oil canister on the passenger side of the engine. **DO NOT INSTALL THE NEW BLOCK HEATER CORD!** (Photo 1-A)



Photo 1-A

STEP 2: Completely remove the passenger side bumper fascia bolt and align the new bumper bracket with the top plate screw aligned with the fascia screw hole and secure with the supplied stainless steel 1/4 bolt and lock nut. (Photo 1-B)



Photo 1-B

STEP 3: Once the bracket is secured to the bumper you will need to route the block heater cable through the new bumper bracket from the front and route it along the passenger side frame rail to the engine block heater.

Slide the Block Heater Bumper Plug into the bumper bracket making sure the hinged lid will have to be lifted upwards to access the plug. Secure the plug to the bumper bracket with the (2) mounting screws and bolts. (Photos 1-C & 1-D)



Photo 1-C

STEP 4: Plug the heater cord that is attached to the Block Heater Bumper Plug into the engine's block heater. As you can see in Photo 1-A, the two male plug extensions are oriented at 11 o'clock and 5 o'clock positions. However, the position of the extensions can vary depending on how the block heater was installed at the factory.

Secure the heater cable plug to the engine block heater with the supplied plastic clamp. In order to get a better view and better access to the block heater, you may find it easier to remove the air intake snorkel.



Photo 1-D

That's it! Enjoy using your new Block Heater Bumper Plug.

WARRANTY INFORMATION

Excelsior Works Incorporated warrants to original retail purchaser to replace each Block Heater Bumper Plug that becomes unserviceable within five (5) years of date of manufacture due to functional defects in workmanship and materials, excluding finish. All finishes including, but not limited to powdercoat, paint, polished metal, and chrome plate are warranted for a period of one (1) year. For a copy of the full detailed warranty policy from Excelsior Works, Inc., please write to us at: P.O. Box 902, Cumming, GA 30028 or visit our website at www.excelsior-works.com.