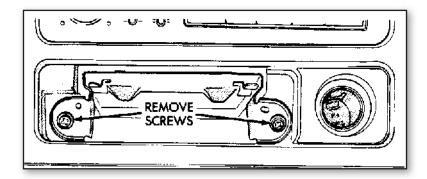


Installation: Dash Gauges

DODGE Turbo Diesel Truck - '94-'97

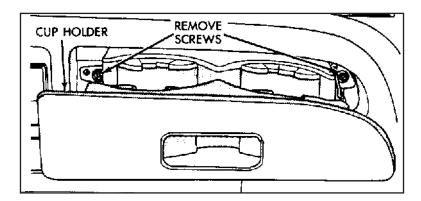
Remove Dashboard Fascia

Ash Tray Removal



- Remove ash tray.
- Remove the two Phillip's head screws securing the ash receiver bracket to the instrument panel.
- Remove bracket.

Cup Holder Removal



- Open the cup holder and remove the two Phillip's head screws securing the assembly to the instrument panel.
- Remove the cup holder assembly from the instrument panel.

Continued on Next Page ▶



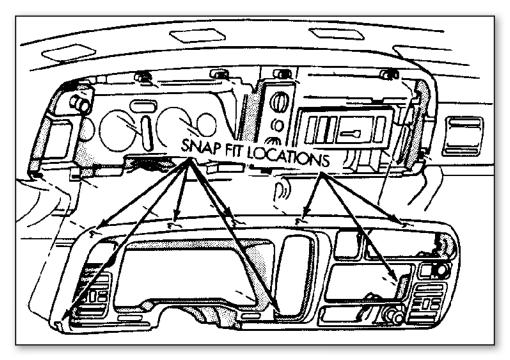
If you need more assistance, we are only a phone call away.

Cumming, Georgia 30041



Installation: Dash Gauges

Cluster Bezel Removal



- Carefully pry the bezel away from the instrument panel to disengage the retaining clips.
- Unplug the connector from the cigarette lighter.
- Unplug the connector from the auxiliary power outlet.

Storage Compartment

• Remove the three Phillips head screws from the storage compartment then remove the compartment. Save it for later? Throw it away? The choice is yours.

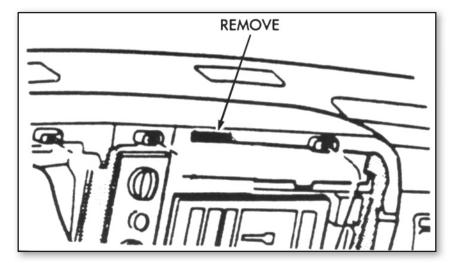
Gauge Installation

- Slip the black Lexan faceplate over the back of the gauge.
- From the back side, slip the gauge (with Lexan back-plate) into the cluster bezel. Note the interference fit at the top and bottom of gauge/cluster bezel. The interference fit has held my gauge in place since installation 5 years ago. If you prefer, you can use contact cement/super glue to "solidify" the gauge in place.
- Adjust fit and check for clearance of Lexan back-plate.



Installation: Dash Gauges

Test Fit Bezel/Gauge Assembly Into Dash



- Using a razor blade, etch a 3/8" to 1/2" horizontal, 1-1/4" vertical in dash for clearance of the top of gauge.
- With pliers, break off the plastic in dash for gauge clearance.
- Test for fit of cluster bezel and gauge.

Re-assembly

- Snap lighter into place.
- Snap auxiliary power outlet into place.
- Snap bezel into place.
- Install ash tray bracket/screws/tray.
- Install cup holder/screws.