

# Installation: "Super B" Decal

Thank you for purchasing your "Super B" stripe kit from Geno's Garage. Please take a couple of minutes to read these instructions before attempting installation.

Supplies needed: Blue painters tape, an X-Acto knife or single edge razor blade and the supplied squeegee.

**THE APPLICATION OF VINYL DECALS REQUIRES A DEGREE OF DEXTERITY AND CONCENTRATION. IF YOU FEEL THAT YOU CANNOT APPLY THE DECAL YOURSELF, ANY AUTO DETAILER OR BODY SHOP CAN APPLY IT FOR YOU. WE CANNOT BE RESPONSIBLE FOR REPLACING DECALS THAT HAVE BEEN DAMAGED DURING APPLICATION.**

Carefully remove your decals from the tube and allow them to relax by placing them on a flat surface at room temperature for at least a couple of hours. Any bubbles created during shipping should now be removed by gently rubbing over them with the supplied squeegee. Please note that the decals are made up of 3 layers. The top layer is an application tape, paper for the stripes and clear for the "Super B." The middle layer is the actual decal and the bottom layer is backing paper treated with a release agent.

The surface of your truck must be clean and free of wax, grease or silicon. Alcohol or grease and wax remover may be used to properly clean the surface. The decals should be applied at room temperature ( 60 degrees or above ), but try to avoid direct sunlight and windy conditions.

## WET OR DRY APPLICATION

A note about wet or dry application . . . The photos shown are of a dry application. The advantage of this method is time. The application tape can be removed immediately. The disadvantage is once the decal touches the surface of the truck it cannot be moved. Bubbles are also more difficult to remove.

Wet application is more forgiving, but takes a little longer. To apply wet you will need a spray bottle, like an old Windex sprayer. Fill the sprayer with warm water and two or three drops of dish detergent.

## Apply the Stripes – Wet Method:

Position the decal where you want it and tape in position as shown in **Figure 1**. Peel back the backing paper, holding the decal away from the truck's surface. Mist both the adhesive side of the decal and the truck with your soap and water solution. Gently lay the decal down and slowly use the squeegee to apply the decal working the water out. Now move to the upper part of the decal and apply it the same way. At this point, move to the other side of the truck and repeat the process. You should now wait 15 to 30 minutes before removing the application tape. Mist the application tape allowing the solution to soak the paper. Carefully remove the application tape making sure the decal is firmly adhering to the truck.

Wet application is not recommended for the "Super B" portion of the decal.

**IMPORTANT:** The decals for each side of the truck are different. Make sure you install the decals on the proper side. The decals are marked for driver and passenger side.

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If you need more assistance, we are only a phone call away.

**(770) 886-2500**

Monday–Friday  
8:30am–5:30pm EST

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## Apply the Stripes – Dry Method:

**CAUTION:** If you choose the dry application technique once the decal touches the surface of the truck it cannot be removed without being destroyed. **PATIENCE IS THE KEY.**

Notice that the backing paper is split in the middle of the circle. You will apply the stripes in 2 stages, first the lower half and then the upper half.

When you are satisfied with the position of the stripe, tape it as shown at right. Make sure you have enough of the stripe over the top of the bed. You are now ready to adhere the decal to the truck.

Slowly peel back a few inches of the bottom half of the backing paper while holding the decal away from the surface of the truck. You may want a helper at this point. Apply the decal by carefully using the squeegee, gently working down and side to side while slowly peeling the backing paper as you go. (Figure 1)

Using an X-Acto or single edge razor blade carefully trim any extra decal. (Figure 2)

You are now ready to apply the upper half. Remove the blue painters tape. Let the decal lay back away from the truck. Slowly peel back the backing paper as shown at right. (Figure 3)



FIGURE 1

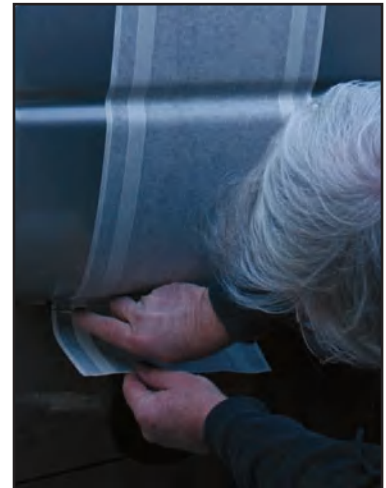


FIGURE 2

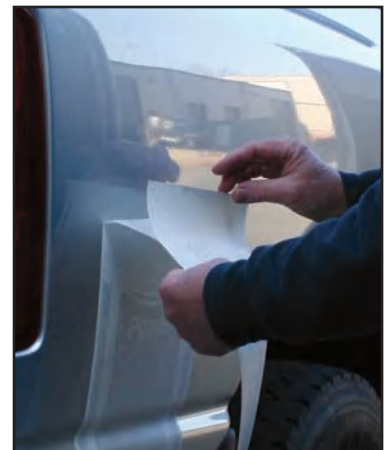


FIGURE 3

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Using the squeegee slowly apply the decal. **Take your time, using too much pressure may stretch and distort the vinyl when working the decal over the compound curves of the truck.**

Use your X-Acto to trim any excess decal after you work the decal over the top of the bed. **(Figure 4)**



FIGURE 4

Use the squeegee to now firmly work the decal onto the surface of the truck.

When you are sure the decal is adhered to the truck slowly remove the transfer tape by pulling the tape away at an angle as shown. **(Figure 5)**



FIGURE 5

If you see small bubbles under the vinyl like the ones shown at the right, **DON'T WORRY** these are normal. Use a sharp needle to punch tiny holes in the larger bubbles. The vinyl is porous and the air will escape over time. This may take from several days to a couple of weeks depending on the temperature. **Forcing these down may stretch the vinyl and leave it distorted. (Figure 6)**



FIGURE 6

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## APPLY THE "SUPER B"

Now it's time to install the Super B. Remember that each side is different, the "B" faces the front of the truck.

This step takes a little judgement, you need to eyeball the placement of the "B". Use the witness marks to adjust the placement front to back. Adjust the height by eye. (Figure 7)



FIGURE 7

There is a small gap around the "B". It should look this. (Figure 8)

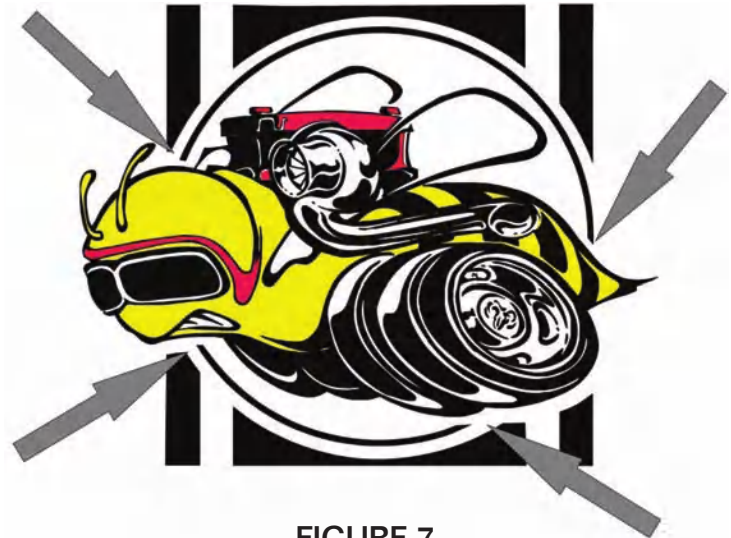


FIGURE 7

Carefully peel back the backing paper and apply the "Super B" using the squeegee to adhere the decal to the truck as shown at right. (Figure 9)



FIGURE 9



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Make sure the decal is firmly adhered to the truck.  
(Figure 10)



FIGURE 10

Slowly peel back the application tape. Watch this carefully, you don't want pull up the small elements of the "B." decal  
(Figure 11)



FIGURE 11

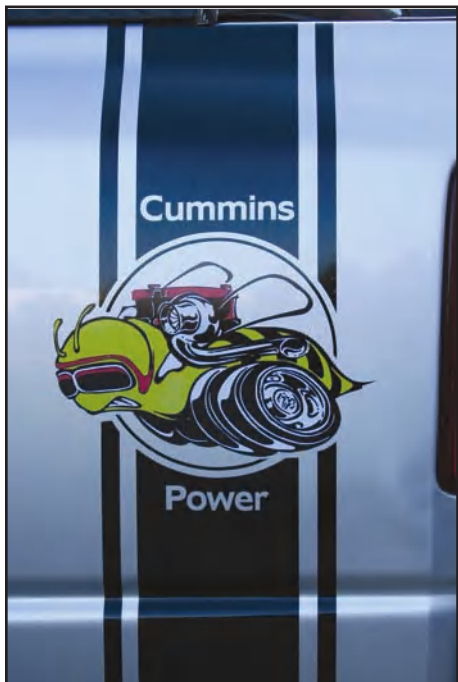


FIGURE 12

Your truck should now look like the one shown in Figure 12.

Care should be exercised when washing your truck, avoid pressure washers and harsh solvent on your new decals.