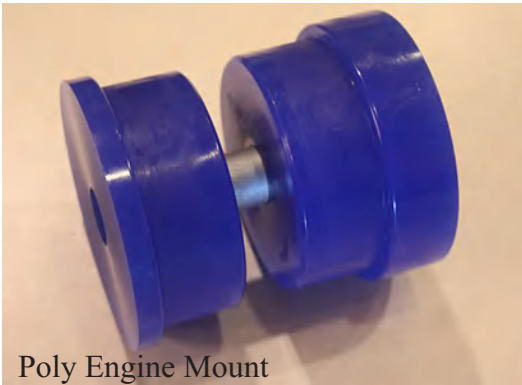


# INSTALLATION INSTRUCTIONS

## 2nd Gen Dodge Diesel Polyurethane Engine Mounts

Fits 1994 to 2002 .....THESE fit the V10 and V8 also! (1994-2001).



Poly Engine Mount

The first step is to lift the engine so you can remove the engine mount brackets off of the engine. The next step is to remove the factory rubber mount, outer shell and all.

To do this we used an air chisel (see photo 3 and 4) to slice through the outer metal shell of the mount. Photo 5 shows using a punch or bar with a hammer to push out the mount.

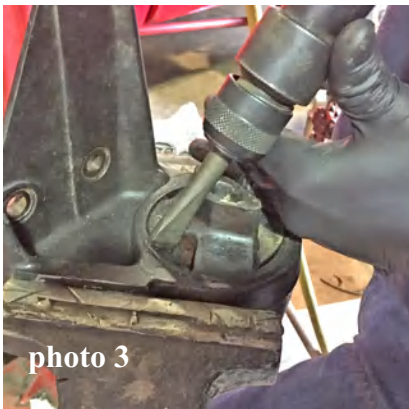


photo 3



photo 4



photo 5



photo 6



photo 7



photo 8



photo 9

Photo 6 and 7 shows the mount part that needs removed from the cast bracket. Once cleaned and any metal burrs removed, install the poly mount halves. The thick flanged mount half goes in the front and the thinner flange piece goes toward the rear as seen in photo 9. Now add the inner metal sleeve, once you get it started, you may need a hammer to tap it into place. Now install mount/bracket back on to the engine. Make sure all bolts are tight.

Note: We used a blue mount for these instructions so it was easier to see.

Made In  
Oregon



Made by: PolyBushings.com  
P.O. Box 4283  
Coos Bay, Oregon 97420  
ph: 541-266-0890